

No: YH20220322

Date:22th,Mar,2022

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Company Profile



In 2005, established Yuhuan and EONBON, two commercial brands in Shanghai. Then moved to Kunshan in 2012 and has 17 years of experience in the adhesive tape industry.

Company size; It covers an area of 6000 square meters and has 75 employees. Annual sales of RMB 75 million

With a number of multi-functional advanced production equipment and testing equipment, with a certain scale of production and testing capacity.

Has a professional quality team and new product research and development team, based on continuous innovation, to meet customer needs.



Certificate



ISO9001



BSCI



DESIGN PATENT



DESIGN PATENT



HIGH TECH ENTERPRISE CERTIFICATE



Certificate



AUDITED SUPPLIER



CALIFORNIA PROPOSITION



REACH



ROHS



MSDS

Who Choose Us



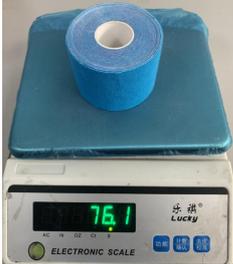
Technical Data Sheet

Product Name	Test Item	Unit	Test Results	Test standard	Test Image
<p>Kinesiology Tape</p> 	Base material	/	95% cotton + 5%Spandex	/	/
	Adhesive	/	Medical oil glue Solvent acrylic	/	/
	Thickness	MM	0.54	GB/T7125-1999	
	Initial tack (chute)	CM	1	GB/T4852-2002	
	Holding power	Min	≥18	GB/T4851-2014	
	180°Peel Adhesion	N/25MM	≥6.05	GB/T2792-2014	
	Temperature resistance	°C	0-80°	/	/

Quality Standard

A. Appearance and Technical Date

1.Product Size

			
<p>Spec:2"*16.4ft (5CM*5M)</p>	<p>Diameter:7cm+/-0.3cm</p>	<p>Weight:80G+/-5G</p>	<p>Core: 1" (25.4MM) Thickness: 2mm</p>

C. Package: Finished product putting into warehouse

【Precautions】

1. The outer box is not allowed to be nailed;
2. The longest side of the outer box shall not exceed 63cm;
3. The outer box is not allowed to use packing tape;
4. I-shaped sealing box;
5. The gross weight of the outer box shall not exceed 15KG.



Inspection process control

Production process: Leather material confirmation→winding→temperature confirmation (120 degrees)→glue amount confirmation→start coating→thickness confirmation→winding→cutting

- A, confirm the leather, check the material and color of the leather
- B, check whether the glue model is correct
- C, check the glue production date
- D, temperature control for gluing
- E. After the glue is applied, put the sample in the oven at 50 degrees for 24 hours (to speed up the curing) to test the holding force and peeling force to see if the performance changes.



Laboratory test

Detection process:The tested materials are placed in the laboratory for maintenance (temperature 25 degrees and humidity 65%) → simulated customer use scene test → control test results → comparison data OK . Notify workshop production



Rewinding group inspection

Production process: Incoming material inspection → material confirmation → rewinding → length setting (2 counters are controlled at the same time) → check whether the paper is dirty, wrinkled, and can be torn → speed setting → start rewinding → rewinding → measure length

- A. For each roll of material rewinding, the length of the first piece needs to be measured, and the diameter of the product should be measured. The process produces a length every 3 pieces.
- B, the rewinding must be neat and not out of position.
- C, whether there is a whole block without sand
- D. Sand drop test: 1), dig by hand 2), rub with your feet one hour after sticking to the ground (standard is 48 hours) 3), rub against the ground
- E. Whether the bottom paper is wrinkled and whether there are black spots on the bottom paper.
- F. If there is a color sleeve or a color box, please try to install it before reassembling the first one.
- G, first measure the thickness of the product for each last material.



Cutting group inspection

Production process: Material confirmation → rolling → width setting and revolution setting → cut one roll first → measure width, length, whether there are joints, product diameter → whether the paper tube is correct → winding film → start slitting → sampling check for double knives and stick knives, the amount of silicone oil

- A. When cutting the first roll, take it down and measure the cutting width, rewinding length, and product diameter.
- B. When cutting the first volume of the first piece, first take it down and open it to check whether there is a joint. After every 3 samples are checked.
- C, whether the paper tube is dirty, broken sampling inspection
- D, Sand drop test: 1), dig by hand 2), stick to the ground for one hour (standard is 48 hours) and rub with feet 3), rub against the ground
- E. The first roll of each tube should be checked to see if the cut surface is flat? Are there double swords? Is there any wire drawing? Is there any sticking phenomenon? Inspection of cutting aid dosage?



Packing group inspection

Production process: Material confirmation → measure width, length, diameter, whether the paper tube is damaged → whether the printed content of the paper tube is correct → check the content of the color sleeve or color box → check the printing content of the carton → prepare the heat shrinkable film → machine temperature control → machine speed control → start shrinking → Whether the length of the finished shrink film is appropriate → Into the color box → Into the outer box.

- A. Sampling the width of the product, the length of the product, whether the paper tube is dirty, whether there is paper scraps and other appearance tests, the sampling ratio is 10%.
- B. Whether the diameter of the product matches the color sleeve or color box
- C. Whether there are residues of cutting aids
- D. Is the printed content of the paper tube correct?
- E. Sand drop test: 1), dig by hand 2), rub with your feet after sticking to the ground for one hour (standard is 48 hours) 3), rub against the ground
- F, appearance sampling: 1), unrolled 2), viscose 3), surface wrinkled
- G., whether there is a joint

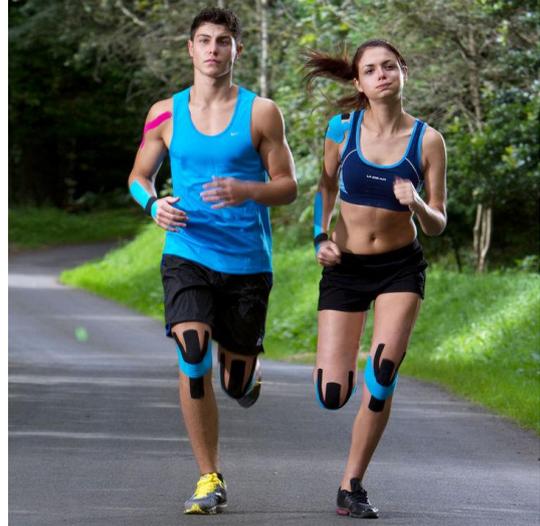


Finished product storage inspection

Paste production transfer order → storage → finished product sampling inspection, the first sampling ratio is 1%, if found to be defective, the quantity will be increased to 10%, if the situation is serious rework → sampling inspection qualified → out of warehouse



Applications



Certification

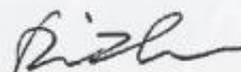


CE Technical Documentation Review Report

Manufacturer:	Kunshan Yuhuan Package Materials Co.,ltd No.11 Plant Wuqiao Industrial Zone,West Songnan Road,Qiandeng Town,Kunshan City,Jiangsu Province, China 215341
Report Number:	15093427 001
Examination intent:	Examination the completeness of the Technical Documentation according to the requirements of the Medical Devices Directive 93/42/EEC Annex VII
Product(s):	Sport Tapes
Type(s)/Model(s):	W: 2.5~15cm; L:100~500cm
Classification:	Class I, rule 1 (according to manufacturer's declaration)
Review result:	During the examination of the provided Technical Documentation (No.: Q/WMD-CE-02, Rev. A/0, issued on 2015-04-10), no Non-compliance according to the requirements of the Medical Devices Directive 93/42/EEC Annex VII was detected.

TÜV Rheinland (Shanghai) Co., Ltd

Shanghai, 2016-01-18

Daniel ZHU
Lead Auditor, Product Assessor
Medical Device Services

Rev. 05, 2013-12-17

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